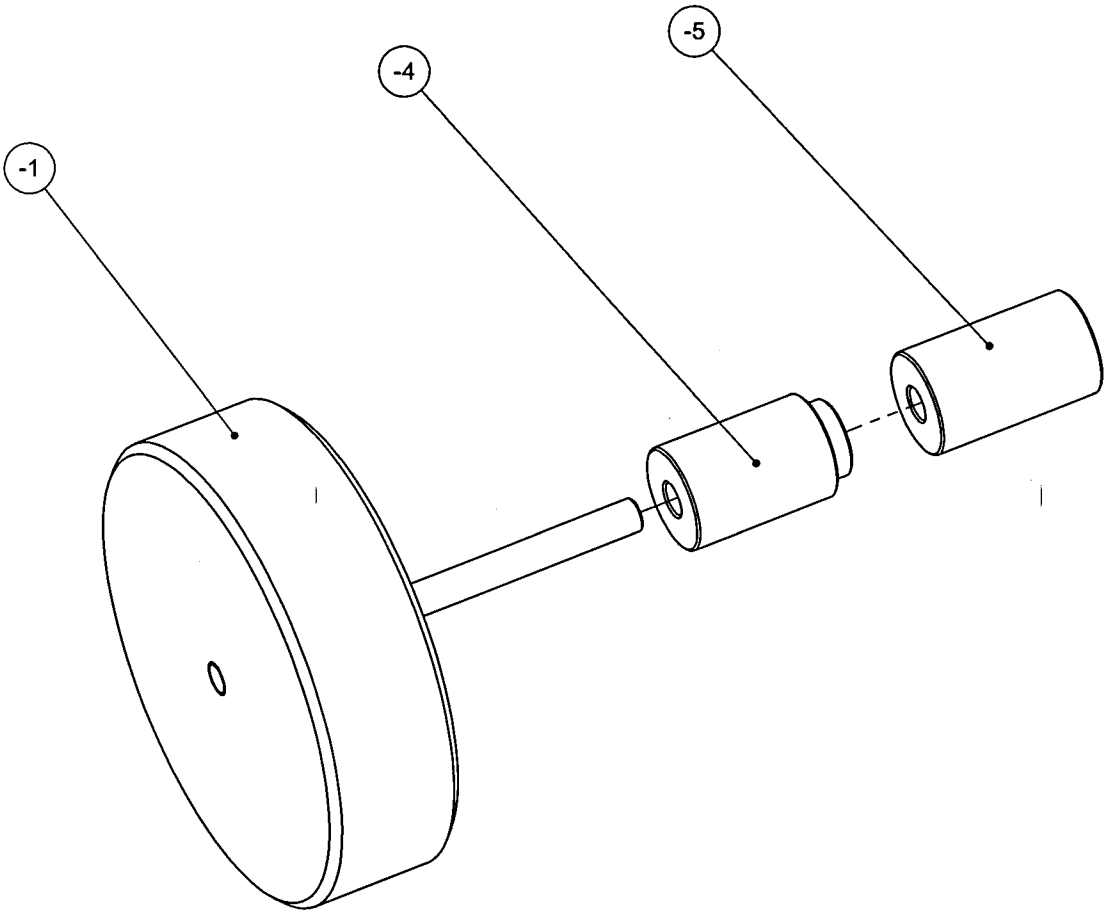
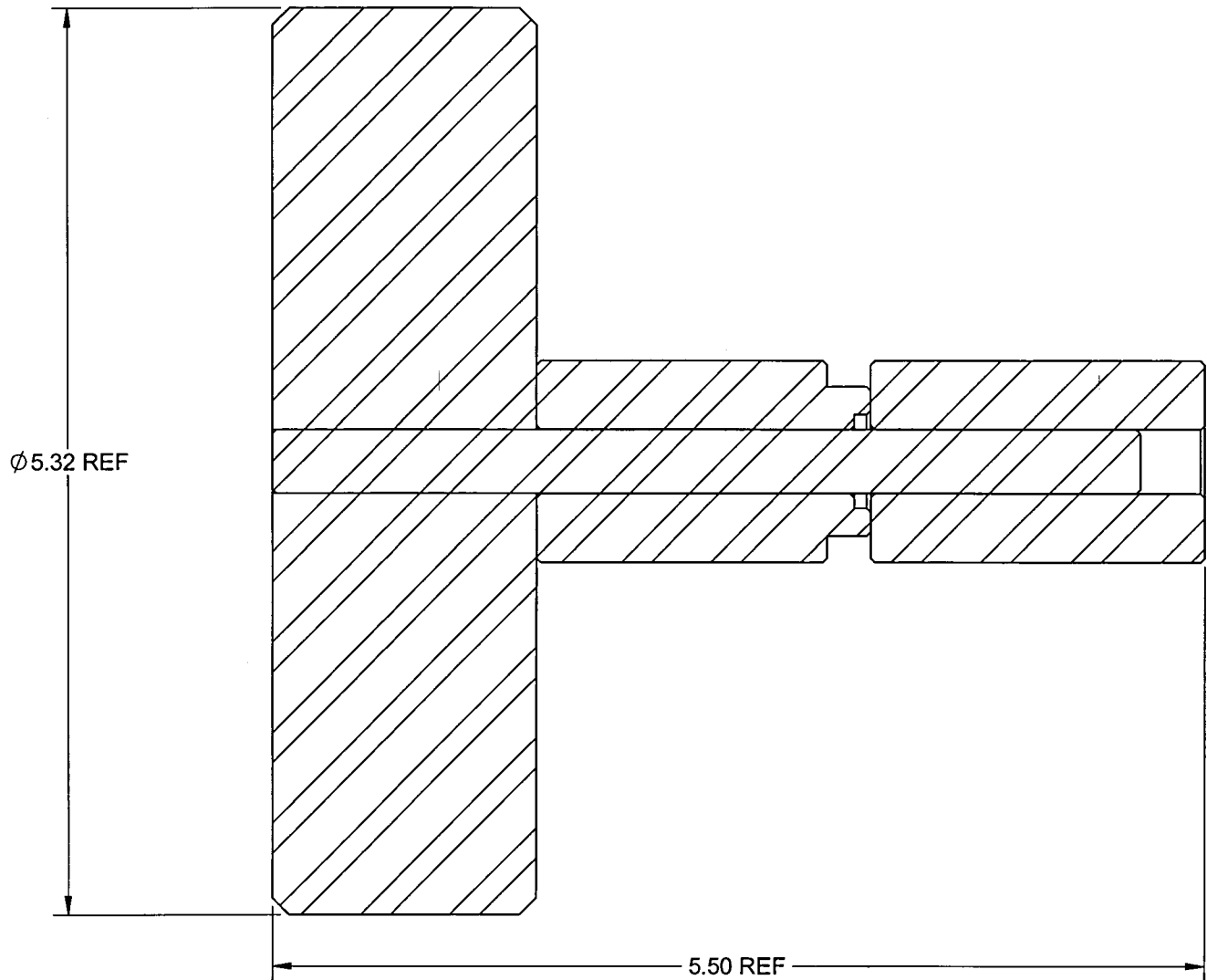


ITEM #	QTY	PART #	DESCRIPTION	PG
-1	1	RBEB623M4003101D343-01-1	PRESSING IN TOOL BASE ASSY	2
-4	1	RBEB623M4003101D343-01-4	PRESSING IN TOOL PRESS	5
-5	1	RBEB623M4003101D343-01-5	PRESSING IN TOOL SUPPORT	6

REV.	DESCRIPTION	DATE	BY	APPROVED
A	NEW ISSUE	08.09.2017	SAC	WM



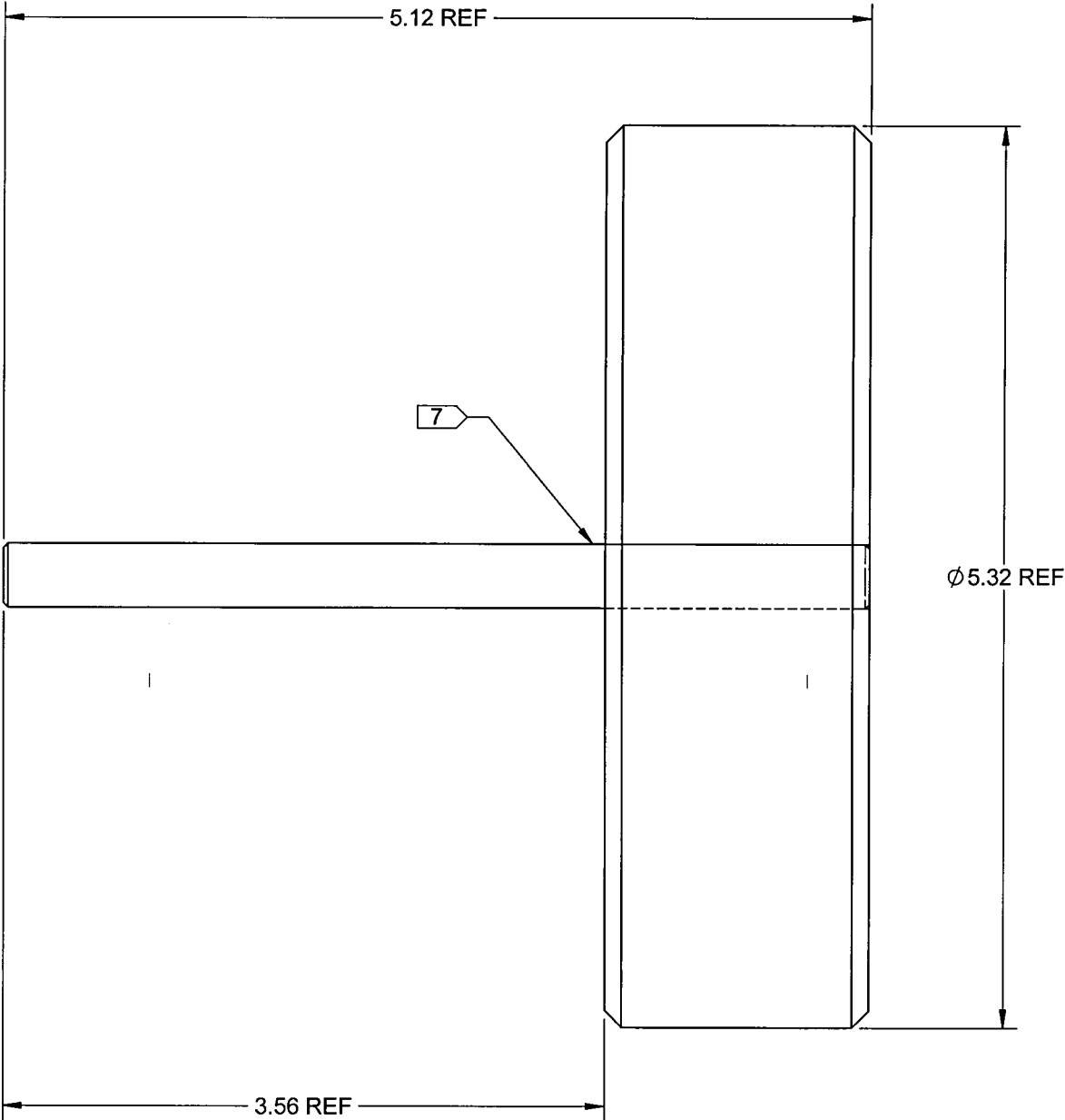
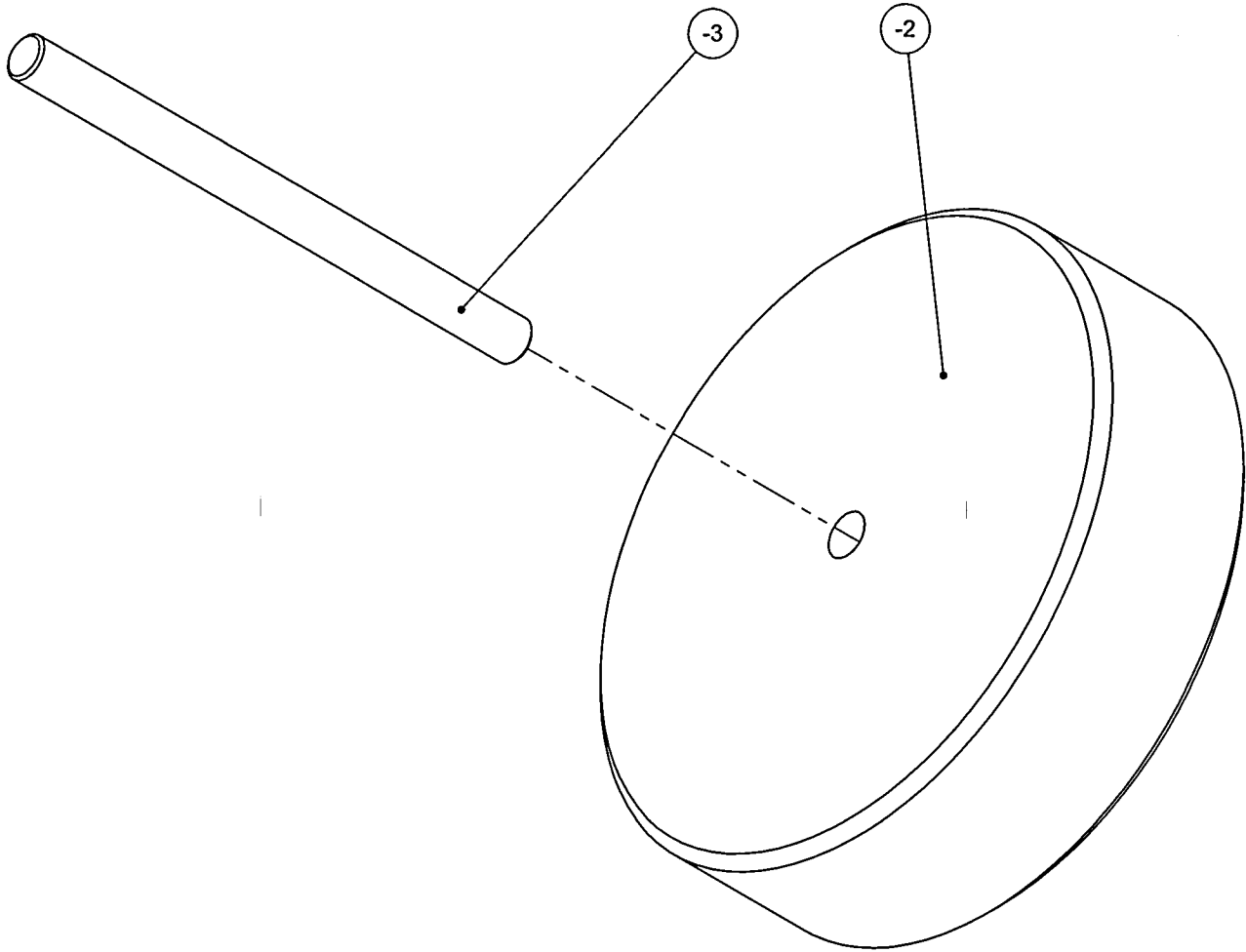
RBEB623M4003101D343-01 PRESSING-IN TOOL

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH:
 - 3) HEAT TREAT N/A:
 - 4) SPEC:
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE PRESSING-IN TOOL			
DWG NO. RBEB623M4003101D343-01		REV A	
DESIGN BY:	SAC 6/23/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 09/19/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 09/21/2017	.X ± .1	SURFACES = 125
MFG. APPR:	MDP 09/21/17	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	WM 09/21/17	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	9/19/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	SHEET 1 OF 6
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ECN 17-666

ITEM #	QTY	PART #	DESCRIPTION	PG
-2	1	RBEB623M4003101D343-01-2	PRESSING IN TOOL BASE	3
-3	1	RBEB623M4003101D343-01-3	PRESSING IN TOOL SHAFT	4

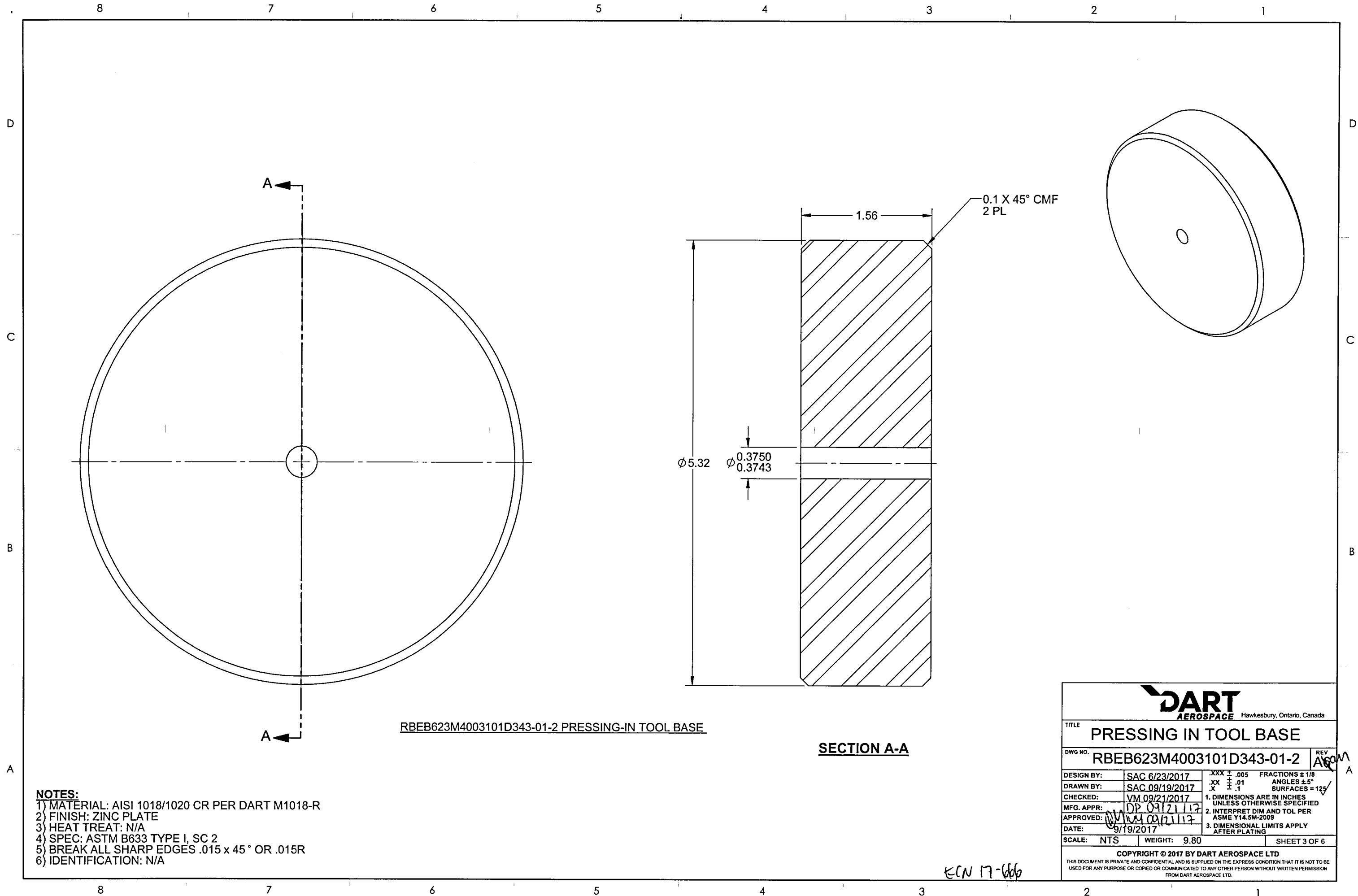


RBEB623M4003101D343-01-1 PRESSING-IN TOOL BASE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH:
 - 3) HEAT TREAT N/A:
 - 4) SPEC:
 - 5) BREAK ALL SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) PRESS FIT TOOL SHAFT -3 INTO TOOL BASE -2

 <small>Hawkesbury, Ontario, Canada</small>			
TITLE PRESSING IN TOOL BASE ASSY			
DWG NO. RBEB623M4003101D343-01-1			REV A8
DESIGN BY:	SAC 6/23/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 09/19/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 09/21/2017	.X ± .1	SURFACES = 125
MFG. APPR:	QWDP 09/21/17	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	VMH 09/21/17	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	9/19/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	9.96
		SHEET 2 OF 6	
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ECN 17-466



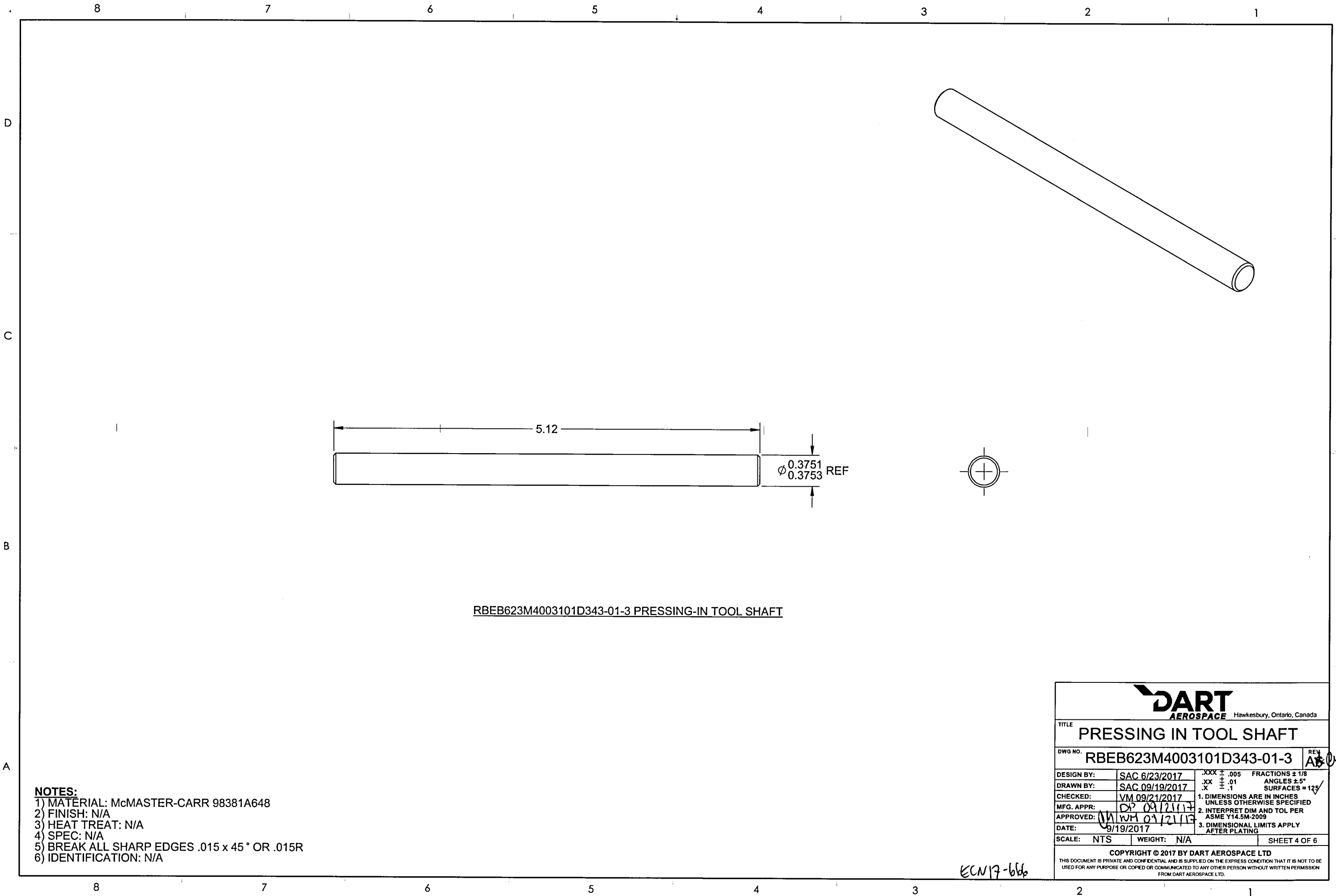
NOTES:
1) MATERIAL: AISI 1018/1020 CR PER DART M1018-R
2) FINISH: ZINC PLATE
3) HEAT TREAT: N/A
4) SPEC: ASTM B633 TYPE I, SC 2
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

RBEB623M4003101D343-01-2 PRESSING-IN TOOL BASE


SECTION A-A

DART AEROSPACE Hawkesbury, Ontario, Canada			
TITLE PRESSING IN TOOL BASE			
DWG NO. RBEB623M4003101D343-01-2			REV A
DESIGN BY:	SAC 6/23/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 09/19/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 09/21/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 09/21/17	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	VM 09/21/17	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	9/19/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	9.80
		SHEET 3 OF 6	
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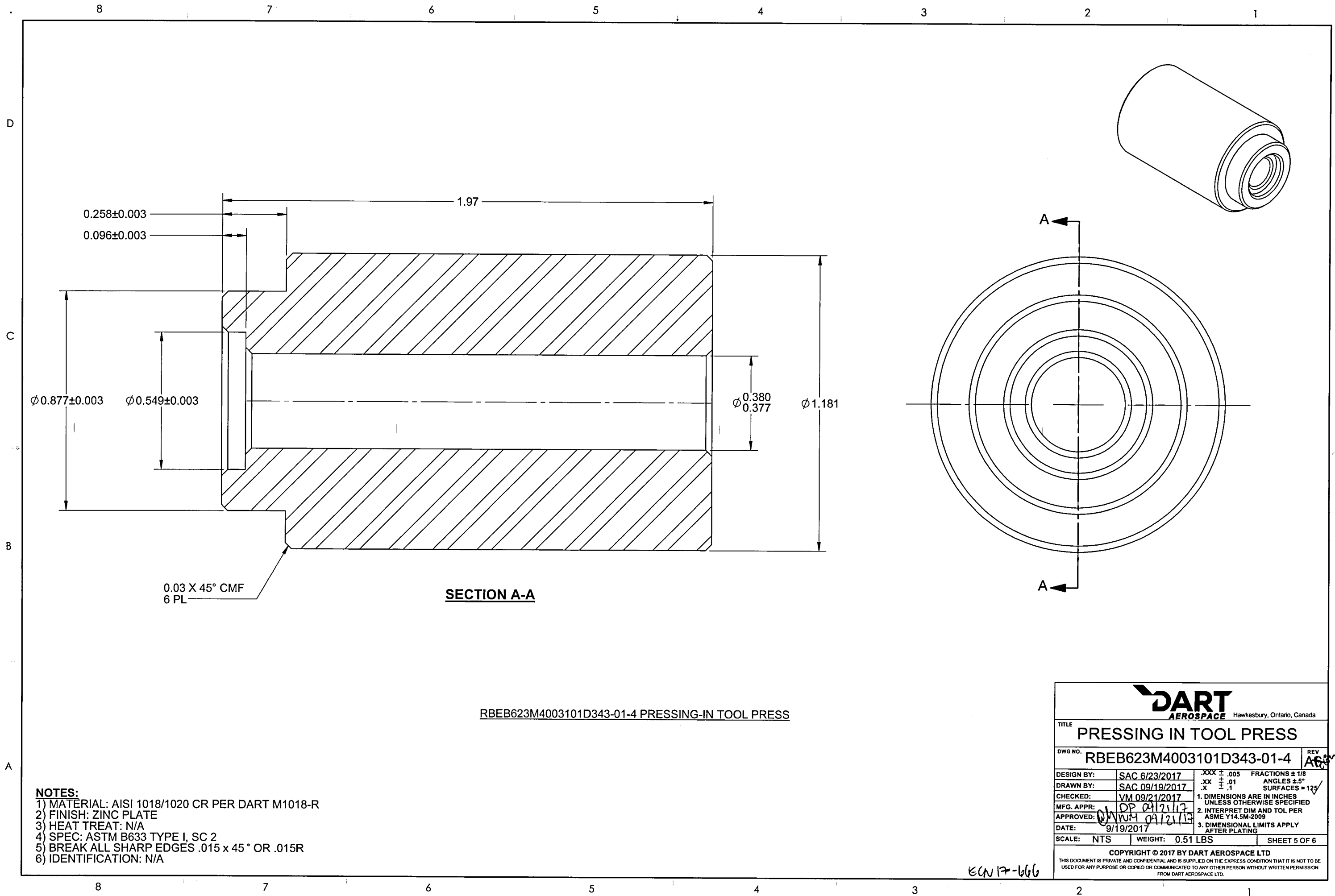
ECN 17-666



NOTES:
1) MATERIAL: McMASTER-CARR 98381A648
2) FINISH: N/A
3) HEAT TREAT: N/A
4) SPEC: N/A
5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
6) IDENTIFICATION: N/A

 Hawkesbury, Ontario, Canada			
TITLE PRESSING IN TOOL SHAFT			
DWG NO. RBEB623M4003101D343-01-3			REV A
DESIGN BY:	SAC 6/23/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 09/19/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 09/21/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 09/21/17	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	VM 09/21/17	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	9/19/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	N/A
		SHEET 4 OF 6	
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ECN 17-666



- NOTES:**
- 1) MATERIAL: AISI 1018/1020 CR PER DART M1018-R
 - 2) FINISH: ZINC PLATE
 - 3) HEAT TREAT: N/A
 - 4) SPEC: ASTM B633 TYPE I, SC 2
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: N/A

RBEB623M4003101D343-01-4 PRESSING-IN TOOL PRESS

DART AEROSPACE		Hawkesbury, Ontario, Canada	
TITLE PRESSING IN TOOL PRESS			
DWG NO. RBEB623M4003101D343-01-4		REV ACM	
DESIGN BY:	SAC 6/23/2017	.XXX ± .005	FRACTIONS ± 1/8
DRAWN BY:	SAC 09/19/2017	.XX ± .01	ANGLES ± 5°
CHECKED:	VM 09/21/2017	.X ± .1	SURFACES = 125
MFG. APPR:	DP 09/21/17	1. DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED	
APPROVED:	DP 09/21/17	2. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DATE:	9/19/2017	3. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE:	NTS	WEIGHT:	0.51 LBS
		SHEET 5 OF 6	
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ECN 17-666

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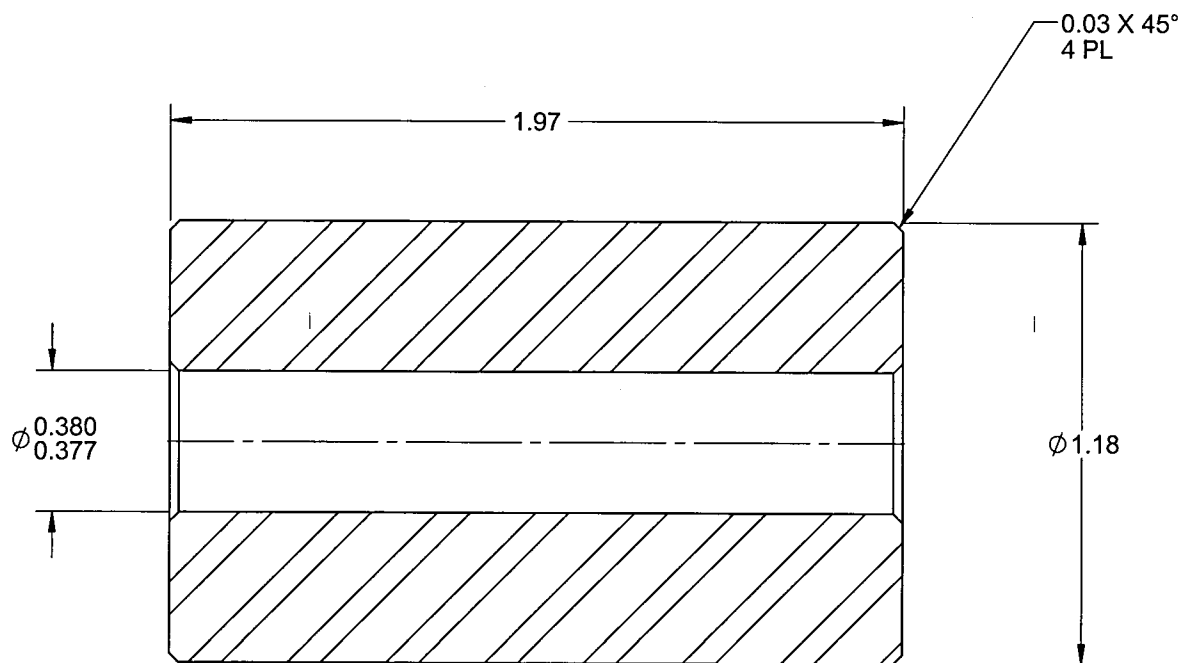
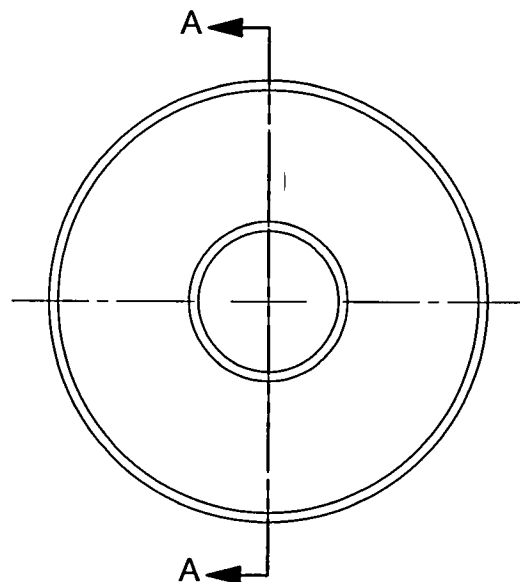
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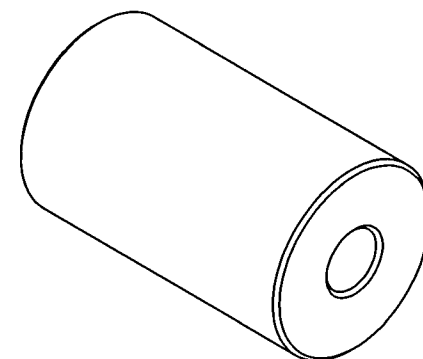


SECTION A-A

RBEB623M4003101D343-01-5 PRESSING-IN TOOL SUPPORT

NOTES:

- 1) MATERIAL: AISI 1018/1020 CR PER DART M1018-R
- 2) FINISH: ZINC PLATE
- 3) HEAT TREAT: N/A
- 4) SPEC: ASTM B633 TYPE I, SC 2
- 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
- 6) IDENTIFICATION: N/A



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Hawkesbury, Ontario, Canada

PRESSING IN TOOL SUPPORT

DWG NO. **RBEB623M4003101D343-01-5**

REV

A6

DESIGN BY: **SAC 6/23/2017**

DRAWN BY: **SAC 09/19/2017**

CHECKED: **VM 09/21/2017**

MFG. APPR: **VM 09/21/2017**

APPROVED: **VM 09/21/2017**

DATE: **9/19/2017**

SCALE: **NTS**

WEIGHT: **0.55 LBS**

SHEET **6** OF **6**

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